

Work Order ID 52716

October 9, 2009 7:51:00 AM

Page 1

Item ID: D212-725-1-921

Accept

Revision ID: B

Item Name: tube ass'y

Setup Start

Stop

Start Date: 10/09/09 Start Qty: 4.00

Required Date: 10/16/09 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D212-725-1

Rev B

100

0.00



Small Fab

Small Fab

Small Fab

Memo

1-Form as per Dwg D212-725-1 & Template DT8911

0.00

Purchasing: 710 10587 C 209/10/16 (6)

send material to airtube

M304TR0.750W049 B 112800

A2818-125 B 109740/1238 x 11

MS20819-125 B 1251 x 10, B819 x 2

Part Attached B/L

110

0.00



Small Fab

Small Fab

Small Fab

Memo

1-Flare ends as per Dwg D212-725-1 (**Ensure to install sleeves and nuts before flaring**)

0.00

=7 clean up m.p. 09/11/23 (6x)

rec'd + inspect for damage
attach mtl + cert

5/11/23 (6)

120

0.00



QC

Quality Control

QC5- Inspect part completeness to step on W/O

QC6

Memo

0.00

275 09/11/23

(16) p

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Item ID: D212-725-1-921

Accept

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Start Date: 10/09/09 Start Qty: 4.00

Required Date: 10/16/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: ST 386

0.00

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

P 9/11/23 (6)

09.11.23

09-11-23

Picklist Print

October 9, 2009 7:50:59 AM

Page 1

Work Order ID: 52716

Parent Item: D212-725-1-921RevB

Parent Item Name: tube ass'y

Comments:

Start Date: 10/09/09

Required Date: 10/16/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN818-12J Purchased

No

110

Each

20.0000

8.0000



Nut

Warehouse Location

Loc Qty

Loc Code

Main Warehouse

ST

20

109740

15

1238

5

M304TR0.750W.049

Purchased

No

110

f

436.6711

7.3684



304 RD Tube .750 x .049W

Warehouse Location

Loc Qty

Loc Code

Main Warehouse

MAT

436.6711

107518

2.77

108498

0

109314

8.5

110113

0.73

110271

0.03

111096

9

111457

11.43

112652

134.89

112800

269.3211

1 C209110114
11 C209110114

1047 C209110114
467 C209110121

Picklist Print

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Work Order ID: 52716

Parent Item: D212-725-1-921RevB

Parent Item Name: tube ass'y

Comments:

Start Date: 10/09/09

Required Date: 10/16/09

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20819-12J		Purchased	No			100	Each	20.0000	8.0000			



Sleeve



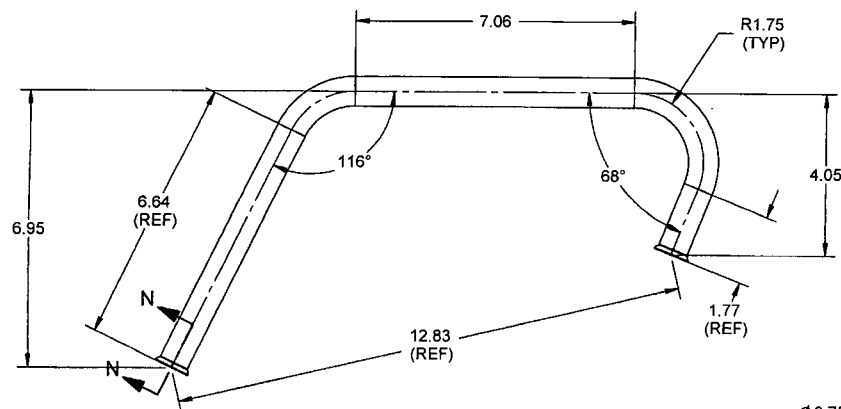
<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	20	
103177	6	
1251	10	
819	4	

10 C209110114
2 C209110114

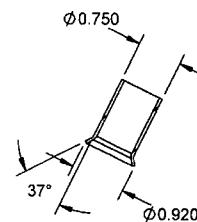
October 9, 2009 7:51:00 AM

Shop Packet Print

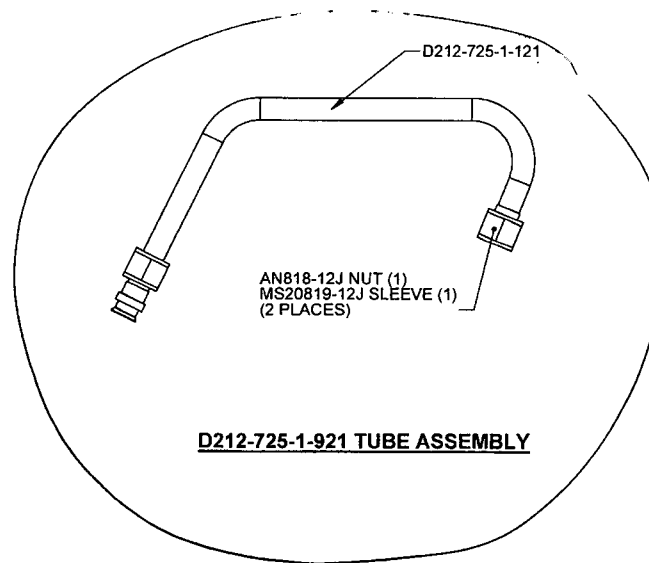
Page 2



D212-725-1-121 TUBING
MANUFACTURE PER TEMPLATE DT8911



SECTION N-N
(FINISH FLARE ONE END
AFTER ASSEMBLY)
SCALE 1:2




D212-725-1-921 TUBE ASSEMBLY

RELEASED
08-07-03

NOTES:

- 1) MATERIAL: AISI 304/316 SS Ø0.750 x 0.049 WALL SEAMLESS ROUND TUBING (REF. DART SPEC. M304TR0.750W.049)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) IDENTIFY ASSEMBLY WITH DART P/N D212-725-1-921 USING FINE POINT PERMANENT INK MARKER

B	07.05.11	ADD D212-725-1-921	
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED DS	APPROVED 	DRAWING NO. D212-725-1	REV. B SHEET 39 OF 44
DATE 07.05.11	TITLE 212S DETAIL PARTS		SCALE 1:
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CLIENT:
DART AEROSPACE LTD.
1270 ABERDEEN ST.

HAWKS BURY
ON K6A 1K7

EXPED. A/TO :
SAME

CINTUBE LTEE/LTD

☒ 333 BOUL. ST-JOSEPH, BUILDING # 105 ☐ 1250 MATHESON BLVD. EAST
LACHINE, QUEBEC MISSISSAUGA, ONTARIO
H8S 2K9 L4W 1R2
TEL: (514) 634-3592 TEL: (905) 625-190
FAX: (514) 636-3336 / 8625 FAX: (905) 625-1500

BON. LIVR.: RELACHE
PACK. SLIP M-105904
ORDER #: 10587

DATE: 20-Oct-09
COMMANDE #:
ORDER #:

Rep: PATRICK ZALATAN

CLIENT NO.	MAT'L PAR / MAT'L BY	REFERENCE	MODE DE PAIEMENT / TERMS OF PAYMENT
MDAR72	CLIENT		C.O.D. (VISA : VOIR CLAIRES)

CONTACT PHONE #: (613) 632-9577 EXT. #:
FAX #: (613) 632-1053

TRANSPORT	DATE LIV. / DELIV. DATE	CONTACT
PURULATOR COLLECT #7684382	7 A/TO 10 JOURS/DAYS	LINDA LACELLE

QUANT	EXP.	DIMENSION / SIZE	EP / WALL	DESCRIP. MAT'L / MAT'L DESCRIP.	DEG.	RAY. / RAD.	TANGENTE / TANGENT	INSTRUCTIONS
6	6	0.25 OD	0.035	PART NO. DART D212-725-1-933P TUBE ALUMINIUM	MULTIPLE BENDS	0.56 CLR	SEE DRWG: D212-725-1-933P	FINAL CUT & FLARE
6	6	0.375 OD	0.035	PART NO. DART D212-725-1-917P TUBE SS/304/316L	MULTIPLE BENDS	0.94 CLR	SEE DRWG: D212-725-1-917P	FINAL CUT & FLARE
6	6	0.75 OD	0.049	PART NO. DART D212-725-1-921P TUBE SS/304/316L	2 BENDS	1.75 CLR	SEE DRWG: D212-725-1-921P	FINAL CUT & FLARE
3	1			LETTRE OF COMPLIANCE				

Notes:

CATEGORIE ISO	1	2	3
ISO CATEGORY	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
ASME	<input type="checkbox"/>		

LETTRE DE CONFORMITE
LETTER OF COMPLIANCE

OUI
YES ☒

EXPEDIE PAR / SHIPPED BY: DATE: CONTACT: PAR/BY: DATE:

Dart Aerospace
1270 Aberdeen St.
Hawkesbury ont.
K6A-1K7

N° DE COMMANDE - ORDER NO.		DÉP. - DEPT.		DATE 09/10/14	
VENDU À - SOLD TO		EXPÉDIÉ À - SHIP TO			
ADRESSE - ADDRESS		Cintube 333 St-Joseph Blvd Machine QC H8S-2K9			
DATE D'EXPÉDITION - SHIPPING DATE		VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
R/D: 10587			attn: Patrick Lalaton		514-634-3592
6	D212-725-1-917 B 52866				
	material: m304TR0.375xW035 m110113				6.6 ft
	rest will ship on acct. 23?				
	nut: AN818-6J m102850 x12				
	sleeve: mS20819-6J m102850 x12				
6	D212-725-1-933 B 52865				
	material: m5052-OTR0.250"X035W will				
	ship on acct 23?				
	nut: AN818-4D m1317 x6				
	sleeve: mS20819-4D m1319x6				
6	D212-725-1-921 B 52716				
	material: m304TR 0.750 x .049 wall m112800				
	nut: AN818-12J m1238x11/m109740 x1				
	sleeve: mS20819-12J m1251 x10 / m819 x2				
	Manufactured per drawing D212-725-1-917				REV. B
	933				REV. D
	Please ship per drawing:				921 REV. B
	acct: 7684382				
TPS/GST					
TVP/PST					
513995		SIGNATURE		N° LIC. - LIC. NO.	TOTAL

Dant Aerospace

N° DE COMMANDE - ORDER NO.	DÉP. - DEPT.	DATE 09/10/21
VENDU À - SOLD TO	EXPÉDIÉ À - SHIP TO Cintube 333 St-Joseph BLVD	
ADRESSE - ADDRESS	ADRESSE - ADDRESS Machine QC H85-2K9.	

DATE D'EXPÉDITION - SHIPPING DATE	VIA	CONDITIONS - TERMS	N° D'ENR. DE TAXE - TAX REG. NO.	VENDEUR - SALESPERSON
	P/O: 10587	attention: Patrick Zalatan		514-634-3592

left	m304TRO.375 x 035wall m 112900
	to use on D212-725-1-917 B52866

4 ft	M304TR0.750 X 0.49 wall m112800
	to machine D212-725-1-921 B52716

Thanks
A Gentle

			TPS/GST		
			TVP/PST		
513997	SIGNATURE		N° LIC. - LIC. NO.	TOTAL	